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# Decomposition of ammonia over a catalyst consisting of ruthenium metal and cerium oxides supported on Y-form zeolite

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## Abstract

Ammonia decomposition proceeds at 300°C over a catalyst consisting of ruthenium metal and CeO<sub>2</sub> highly dispersed on Y-form zeolite. The catalyst, Ru-CeO<sub>2</sub>/YZ, is highly active for NH<sub>3</sub> decomposition under conditions at which Y-form zeolite and CeO<sub>2</sub> do not work. The decomposition rate is first order in ammonia. The initial rate of nitrogen adsorption supports the decomposition mechanism involving a rate-limiting step in dinitrogen desorption. Moreover, the load of ruthenium particles on CeO<sub>2</sub>/YZ catalyst makes an inhibition of the decomposition rate by hydrogen less strong. IR spectra for the catalyst indicate that the ammonia decomposition proceeds via the formation of the intermediate species, such as Ru–NH<sub>3</sub>, Ru–NH<sub>2</sub>, Ru–N<sub>2</sub> and Ru–H on the surface of ruthenium. The adsorption of hydrogen and XRD data support the idea that ruthenium is highly dispersed in the Ru-CeO<sub>2</sub>/YZ © 2000 Elsevier Science B.V. All rights reserved.

*Keywords:* Ruthenium metal; Cerium oxides; Y-form zeolite

## 1. Introduction

Cerium oxides possess unique features, such as stabilization of noble metal dispersion [1–5] and ability to improve hydrogen poisoning [6–8]. This oxide has been used as catalytic support to promote dinitrogen activation or ammonia synthesis [9–11], which is very important as basic chemicals and raw materials for synthetic fertilizer. It is, therefore, important to improve the catalytic properties of the

oxide. The decomposition and synthesis of ammonia have played important roles in the development of a large number of kinetic principles and so the studies on the decomposition should give a pointer to improve synthetic ammonia catalyst. In addition, the decomposition of ammonia exhausted in the atmosphere is essential to avoid an environmental pollution, for example, ammonia is generated very often on treating sewage and activated sludge. The fine particles of a catalytic material have been frequently used to improve its catalytic properties [12–22]. We have reported that small particles of CeO<sub>2</sub> incorporated into zeolite cavities are highly activated and accelerates the oxidation of alkyl benzene [23]. In this paper, we report (1) preparation of ruthenium

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and CeO<sub>2</sub> highly dispersed in Y-form zeolite, (2) high activity for ammonia decomposition, (3) adsorption species on the surface of ruthenium.

## 2. Experimental

### 2.1. Materials

All chemicals were analytical grade commercial materials and used without further purification. The protonated form Y-form zeolite was supplied by the Catalyst Reference Committee of the Japan Catalysis Society. Nitrogen and hydrogen gas (more than 99.9%) were purified according to a usual method, and then dried at 77 K over a molecular sieve (4 Å).

### 2.2. Preparation of CeO<sub>2</sub>/YZ catalyst

Small particles of cerium oxide supported on Y-form zeolite, CeO<sub>2</sub>/YZ, are prepared by the method similar to that reported earlier [23].

### 2.3. Preparation of Ru-CeO<sub>2</sub>/YZ catalyst

Ruthenium trichloride hydrate (1 g = 0.004 mol) was dissolved in 5 ml of distilled water in a 200 ml beaker and then 10 ml of 85 mol% hydrazine solution was added drop wise carefully at room temperature to the well-stirred ruthenium solution. The solution was stirred for 20 h at room temperature with a magnetic stirrer and then was filtered by a glass filter. The filtered solution contains a mixture of hexaammineruthenium(II) and pentaammine(nitrogen)ruthenium(II) ions [24]. Large quantity of ammonia gas formed by the decomposition of hydrazine was evolved in vacuo. The solution was evaporated in vacuo at 65°C till the volume of the solution became about 2 ml. The evaporation procedures changed the solution from chocolate-brown to wine-red; [Ru(NH<sub>3</sub>)<sub>5</sub>(N<sub>2</sub>)]<sup>2+</sup> yellow, [Ru(NH<sub>3</sub>)<sub>5</sub>Cl]<sup>2+</sup> yellow, [Ru(NH<sub>3</sub>)<sub>5</sub>(OH)]<sup>2+</sup> wine-red [24]. The wine-red solution was diluted to 100 ml with distilled water. The CeO<sub>2</sub>/YZ (2 g) was placed in 100 ml of the wine-red solution in a 200 ml Erlenmeyer flask. The CeO<sub>2</sub>/YZ was impregnated for 12 h at 65°C in the wine-red solution. The impregnation changed the

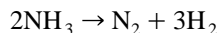
Table 1  
Chemical composition

| Composition (wt.%)             | Ru/CeO <sub>2</sub> -YZ |
|--------------------------------|-------------------------|
| SiO <sub>2</sub>               | 64.0                    |
| Al <sub>2</sub> O <sub>3</sub> | 19.5                    |
| CeO <sub>2</sub>               | 10.2                    |
| Ru                             | 1.9                     |
| Na <sub>2</sub> O              | 3.1                     |
| Ig. Loss                       | 1.3                     |

CeO<sub>2</sub>/YZ slurry from pale yellow to wine-red. The wine-red slurry was filtered, washed several times with 500 ml of deionized water, and dried at 100°C for 5 h. A dark gray powder was obtained. The dark gray powder was evacuated at 400°C until no ammonia gas was desorbed. The sample changed dark gray to black. The chemical composition of the Ru-CeO<sub>2</sub>/YZ was analyzed by inductively coupled plasma (ICP) measurements. The results are summarized in Table 1. The contents of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, CeO<sub>2</sub> and Ru were determined to be 64.0, 19.5, 10.2 and 1.9 wt.%, respectively.

### 2.4. Decomposition of ammonia

The catalyst (0.020 g) was placed in a constant volume of a glass tubular reactor that is connected to a vacuum line and pressure gages (MKS Baratron type 627A11TBC and 622A13TBE). The reactor is a closed system without circulation; the inner diameter of the tubular reactor is 6 mm and reactor volume is 83 ml. The sample was pretreated in vacuo for 3 h at 400°C and then exposed at a fixed temperature to 2–4 kPa of NH<sub>3</sub>. The decomposition rate was determined on the basis of a reactor volume and an increase in reaction pressure resulting from ammonia decomposition:



### 2.5. X-ray measurements

XRD patterns of the samples were recorded using a Mac-Science 18 spectrometer (Ni-Filtered Cu K $\alpha$ , 40 kV, 50 mA). The samples were mounted on sample boards and the measurements were carried out immediately.

## 2.6. Chemisorption of nitrogen and hydrogen

The amount of nitrogen chemisorption at 0°C and the rate of nitrogen chemisorption at 300, 330 and 350°C were measured under a desired pressure of nitrogen using a Magnetic Suspension Balance-Low Pressure (Rubotherm Prazisionsmesstechnik Ghh). The sample was pretreated in vacuo for 2 h at 400°C. The sample was then reduced for 30 min at 300°C with 15 kPa of hydrogen and evacuated for 1 h at 350°C to remove chemisorbed hydrogen and adsorbed water prior to nitrogen adsorption at 0, 300, 330 and 350°C under a desired pressure of nitrogen. The amount of hydrogen chemisorption at 0°C at 1.55 kPa of hydrogen and the rate of hydrogen chemisorption at 300°C at 9 kPa of hydrogen were also measured using the apparatus as described above. The other procedures were the same as described above.

## 2.7. FTIR measurements

FTIR spectra were recorded on a Shimadzu 8100 FTIR spectrometer using a conventional IR cell connected to a vacuum line and adsorption apparatus. The catalyst (0.001 g) was compressed at  $7.5 \text{ ton cm}^{-2}$  using a pellet die to form a circular disk with a 3 mm diameter. All samples were pretreated in vacuo for 3 h at 400°C before the FTIR measurements. The sample was exposed at 300°C to  $\text{NH}_3$  gas under 0.10 kPa of  $\text{NH}_3$ . The FTIR measurements were carried out at room temperature.

## 3. Results and discussion

The decomposition rates of  $\text{NH}_3$  were measured at 300, 320, 330 and 350°C under nitrogen pressure of 2–4 kPa and determined using an increase in reaction pressure due to decomposition. The time-on-stream variation in the partial pressure of  $\text{NH}_3$  for the decomposition of  $\text{NH}_3$  at different temperature is shown in Fig. 1. Y-form zeolite and  $\text{CeO}_2$  have no decomposition activity under the conditions. The logarithmic partial pressure of  $\text{NH}_3$  falls in proportion to reaction time. The result indicates that the decomposition rate is first order in partial pres-

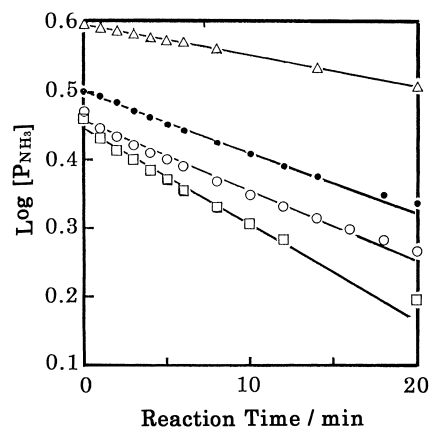


Fig. 1. Variation of partial pressure of  $\text{NH}_3$  with reaction time ( $\Delta$ ) at 300°C, ( $\bullet$ ) 320°C, ( $\circ$ ) 330°C, ( $\square$ ) 350°C; reaction volume: 83.5 ml; catalyst: 17.0 mg.

sure of  $\text{NH}_3$  and hydrogen has little effect on the decomposition rate below 320°C. The small deviation at 330 and 350°C from a straight for the reaction time higher than 10 min are additionally due to small variations in the pressure of  $\text{NH}_3$  resulting from incomplete diffusion of  $\text{NH}_3$  in the slender reaction.

The initial rates of nitrogen adsorption on the bare surface of the catalyst were measured at 300, 330 and 350°C under nitrogen pressure of 2.0 and 7.0 kPa, and the results were shown in Table 2. The initial rate corresponds to the decomposition rate at the same temperature in Fig. 1. The decomposition rate and initial rate of nitrogen chemisorption are both of the same order of magnitude,  $10^{-5} \text{ mol min}^{-1} \text{ g-cat}^{-1}$ . In addition, the equilibrium adsorption of hydrogen was instantaneously attained on introducing hydrogen at 300°C. The initial rate of hydrogen chemisorption on the bare surface is more than  $6.0 \times 10^{-3} \text{ mol min}^{-1} \text{ g-cat}^{-1}$  at 9 kPa of hydrogen. These results support the decomposition mechanism involving a rate-limiting step in nitrogen desorption. The ammonia decomposition and its reverse reaction generally involve a rate-limiting step in dinitrogen desorption [25–27]. The decomposition rates ( $\nu_d$ ) under the pressure of  $\sim 100 \text{ kPa}$  are often fitted by

$$\nu_d = k'(P_{\text{NH}_3})^n \quad (1a)$$

or

$$\nu_d = \frac{k(P_{\text{NH}_3})}{[1 + K(P_{\text{NH}_3})]} \quad (2a)$$

Table 2  
Rate of nitrogen adsorption on Ru/CeO<sub>2</sub>-YZ

| Adsorption temperature (°C) | Adsorption rate (10 <sup>-5</sup> mol min g-cat <sup>-1</sup> ) |              |
|-----------------------------|---|--------------|
|                             | 2.0 kPa   | 7.0 kPa      |
| 300                         | 4.1   | 9.6          |
| 330                         | 9.5   | 21           |
| 350                         | 14  | 38 (5.5 kPa) |

where  $k$ ,  $k'$ ,  $K$  and  $n$  ( $0 \leq n \leq 1$ ) are constants [28–32]. In the expressions,  $(P_{\text{NH}_3})$  represents a partial pressure of ammonia. Eq. (3a) is derived by substituting  $n = 1$  in Eq. (1a) or  $1 \gg K(P_{\text{NH}_3})$  for denominator term in Eq. (2a).

$$\nu_d = k'(P_{\text{NH}_3}) \quad \text{or} \quad \nu_d = k(P_{\text{NH}_3})$$

$$\nu_d = k_d(P_{\text{NH}_3}) \quad (3a)$$

where  $k_d$  is a constant. The reaction is generally zero order in N<sub>2</sub> and H<sub>2</sub>, first order in NH<sub>3</sub>, and can be inhibited by NH<sub>3</sub> [32]. The observations are reasonably fitted by Eq. (3a). Ammonia synthesis over Ru powder [25] and Ru supported on X-form zeolite [33] is limited by nitrogen adsorption and strongly inhibited by hydrogen; decreasing the H<sub>2</sub> content down to 650 ppm does not suffice to make the inhibition disappear. In the Ru-CeO<sub>2</sub>/YZ, little inhibition effect of hydrogen on the rate has been observed as described above. It is reasonably considered that the load of ruthenium particles on CeO<sub>2</sub>/YZ significantly makes the inhibition effect by hydrogen less

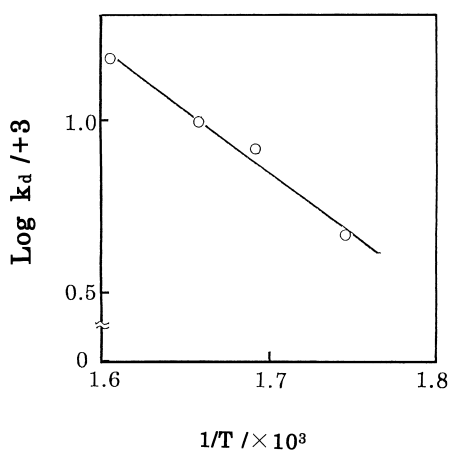


Fig. 2. Arrhenius plots.

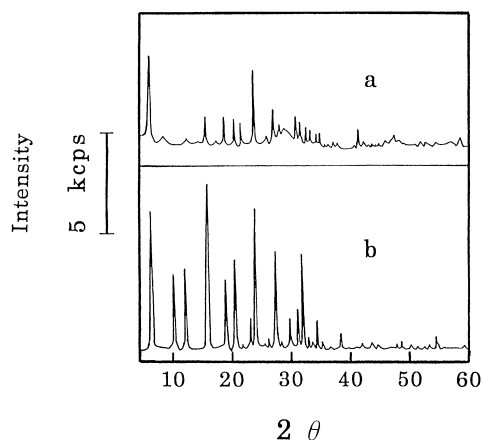


Fig. 3. X-ray diffraction patterns (a) Ru-CeO<sub>2</sub>/YZ; (b) Y-form zeolite.

strong. A similar decrease of the inhibition by hydrogen has been reported for the catalytic reaction [8,27,34,35]. The decomposition rate in the Ru-CeO<sub>2</sub>/YZ,  $5 \times 10^{-2} \mu\text{mol s}^{-1} \text{g-cat}^{-1}$  at 350°C under 2.8 kPa of NH<sub>3</sub>, is higher by 100 times than that,  $5 \times 10^{-4} \mu\text{mol s}^{-1} \text{g-cat}^{-1}$  at 440°C under 21 kPa of NH<sub>3</sub>, in highly active catalyst reported by Oyama [31], because the former decomposition rate is first order in ammonia and the later one is zero order. The Arrhenius plots of the rate constant are represented in Fig. 2 on the basis of the data in Fig. 1. The Arrhenius plots lies near a straight line. The apparent activation energy is determined to be 16 kcal mol<sup>-1</sup>. The activation energy for dinitrogen adsorption on a variety of supported Ru catalysts, including Ru/Al<sub>2</sub>O<sub>3</sub>, Ru/MgO, and Ru/CsMgO, ranged from 61 kJ mol<sup>-1</sup> to 33 kJ mol<sup>-1</sup> [36]. Assuming the decomposition involving a rate-limiting step in nitrogen desorption, the value (16 kcal mol<sup>-1</sup>) is reasonable as activation energy for nitrogen desorption, because the value is equal to the sum of the activation energies for nitrogen adsorption and heat of nitrogen adsorption.

X-ray diffraction patterns were recorded and shown in Fig. 3. X-ray diffraction patterns for the Ru-CeO<sub>2</sub>/YZ is well in accordance with those for Y-form zeolite [37] except the broad peaks at  $2\theta = 28.6^\circ, 33.1^\circ, 47.5^\circ$  and  $56.4^\circ$ . The catalyst maintains the structure of Y-form zeolite. No diffraction pattern resulting from ruthenium metal suggests high

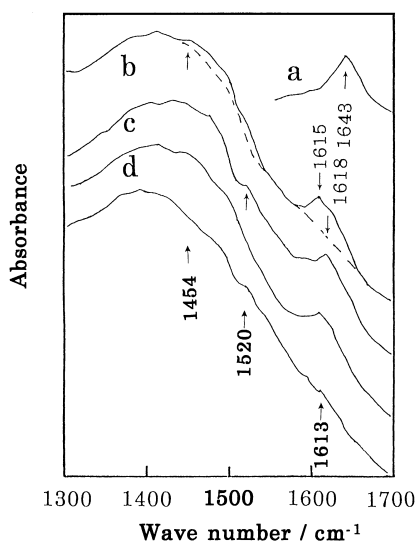


Fig. 4. IR spectra in the range of  $1700\text{--}1300\text{ cm}^{-1}$ . (a) Y-form zeolite exposed at  $300^\circ\text{C}$  to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (b) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 10 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (c) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 40 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (d) Ru-CeO<sub>2</sub>/YZ evacuated at room temperature for 1 min; (e) Ru-CeO<sub>2</sub>/YZ evacuated at  $300^\circ\text{C}$  for 10 min; dotted line: back ground.

dispersion of ruthenium in the zeolite. The X-ray diffraction peaks, resulting from a cubic crystal structure of CeO<sub>2</sub>, appear in the range of  $2\theta = 28.6^\circ$  (III),  $33.1^\circ$  (200),  $47.5^\circ$  (220) and  $56.4^\circ$  (311); their relative intensities are 100, 30, 52 and 42, respectively.<sup>1</sup> We had already reported that small particles of CeO<sub>2</sub> incorporated into the mordenite cavities, CeO<sub>2</sub>/Mordenite, were prepared by a hydrolysis of cerium ions with a moist ammonia gas [23]. The CeO<sub>2</sub>/YZ was prepared by the same procedures as those of the CeO<sub>2</sub>/Mordenite except the use of Y-form zeolite [23]. The broad peaks are attributed to the small crystal size of CeO<sub>2</sub> highly dispersed on Y-form zeolite.

FTIR spectra were measured for the Ru-CeO<sub>2</sub>/YZ and shown in Figs. 4–6. As shown in Fig. 4, bands at  $1618 \sim 3$ ,  $1520$  and  $1454\text{ cm}^{-1}$  were observed. Coordinated and adsorbed ammonia display the bands, resulting from NH<sub>2</sub> or NH bending, in the

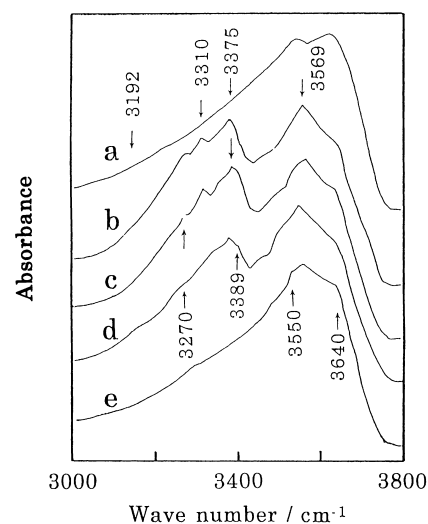


Fig. 5. IR spectra in the range of  $3800\text{--}3000\text{ cm}^{-1}$ . (a) Evacuation at  $400^\circ\text{C}$  for 3 h; (b) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 10 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (c) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 40 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (d) Ru-CeO<sub>2</sub>/YZ evacuated at room temperature for 1 min; (e) Ru-CeO<sub>2</sub>/YZ evacuated at  $300^\circ\text{C}$  for 10 min.

region of  $1650\text{--}1515\text{ cm}^{-1}$ . IR absorption, arising from N–H bending vibration of NH<sub>3</sub> coordinated to ruthenium, occurs in the range of  $1634\text{--}1605\text{ cm}^{-1}$

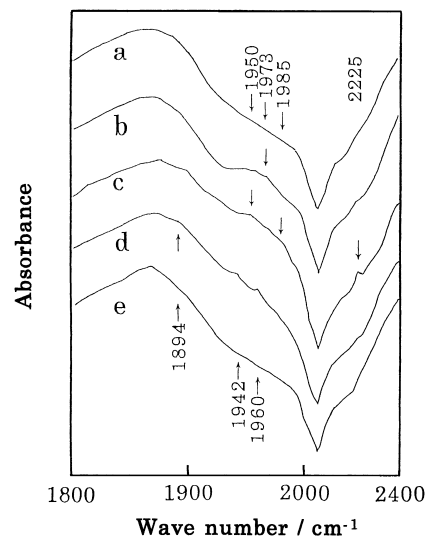


Fig. 6. IR spectra in the range of  $2400\text{--}1800\text{ cm}^{-1}$ . (a) Evacuation at  $400^\circ\text{C}$  for 3 h; (b) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 10 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (c) Ru-CeO<sub>2</sub>/YZ exposed at  $300^\circ\text{C}$  for 40 min to  $0.1\text{ kPa}$  of  $\text{NH}_3$ ; (d) Ru-CeO<sub>2</sub>/YZ evacuated at room temperature for 1 min; (e) Ru-CeO<sub>2</sub>/YZ evacuated at  $300^\circ\text{C}$  for 10 min.

<sup>1</sup> Powder Diffraction File Inorganic Joint Committee on Powder Diffraction Standards, JCPDS, International Center for Diffraction Data, JCPDS 34-394.

[38], whereas arising from that of  $\text{NH}_3$  chemisorbed on Lewis acid sites and Brønsted acid sites, occurs the band at  $1620\text{ cm}^{-1}$  and around  $1400\text{ cm}^{-1}$ , respectively [39]. On MgO catalyst, the intermediate species of ammonia synthesis, such as  $\text{NH}(\text{a})$ ,  $\text{NH}_2(\text{a})$ , and  $\text{NH}_3(\text{a})$ , results in bands at  $1410$ ,  $1550$  and  $1610\text{ cm}^{-1}$ , respectively [40]. The band at  $1643\text{ cm}^{-1}$  was observed for the Y-form zeolite, but the Y-form zeolite scarcely displays bands in the range of  $1600\text{--}1200\text{ cm}^{-1}$ . The bands at  $1618\text{--}3\text{ cm}^{-1}$  can attribute to N–H bending vibration due to ammonia coordinated to ruthenium and/or chemisorbed on Lewis acid sites in the Ru-CeO<sub>2</sub>/YZ. The band  $1520\text{ cm}^{-1}$  is attributable to the bending vibration of N–H in  $\text{NH}_2$  species. The band at  $1454\text{ cm}^{-1}$  is attributable to the bending vibration of N–H due to  $\text{NH}_4^+$  bonded with Brønsted acid sites, because an increase in decomposition time scarcely influences on the intensity of the band.

As shown in Fig. 5, the bands at  $3389$ ,  $3375$  (with a shoulder at  $3337\text{ cm}^{-1}$ ),  $3310$  and  $3270\text{ cm}^{-1}$  (with a shoulder  $3192\text{ cm}^{-1}$ ), were observed on adsorption of  $\text{NH}_3$  at  $300^\circ\text{C}$ . The stretching vibration of N–H in ruthenium ammine complexes displays the bands around  $3100\text{--}3375\text{ cm}^{-1}$  [38]. The ruthenium ammine complexes display three bands, resulting from the stretching vibration of  $\text{NH}_3$ ;  $[\text{Ru}(\text{NH}_3)_5\text{N}_2]\text{Br}$   $3300\text{ cm}^{-1}$  (with a shoulder at about  $3230$  and  $3180\text{ cm}^{-1}$ );  $[\text{Ru}(\text{NH}_3)_5\text{N}_2](\text{BF}_4)_2$   $3370$ ,  $3310$ ,  $3230\text{ cm}^{-1}$ ;  $[\text{Ru}(\text{NH}_3)_5\text{N}_2](\text{PF}_6)_2$   $3375$ ,  $3306$ ,  $3225\text{ cm}^{-1}$  [38]. IR absorption, arising from N–H vibration, gives the bands at  $3444$ ,  $3337$ ,  $1627$ , around  $950\text{ cm}^{-1}$  for  $\text{NH}_3$  and  $3380$ ,  $3290$ ,  $1610\text{ cm}^{-1}$  for the adsorption species of  $\text{NH}_2$ ,  $\text{NH}_2(\text{a})$  and  $3200\text{ cm}^{-1}$  for the adsorption species of  $\text{NH}$ ,  $\text{NH}(\text{a})$  [39,41]. Bands at  $3399\text{ cm}^{-1}$  (with a shoulder around  $3390\text{ cm}^{-1}$ ),  $3318$  and  $3270\text{ cm}^{-1}$  are observed for the Y-form zeolite (Fig. 7). The band at  $3375\text{ cm}^{-1}$  with a shoulder around  $3340\text{ cm}^{-1}$  and the shoulder at  $3192\text{ cm}^{-1}$  appear in the presence of ruthenium and CeO<sub>2</sub>. Though IR absorption, arising from the symmetric stretching vibration of  $\text{NH}_3$  gas, shows a band at  $3337\text{ cm}^{-1}$  [39], the shoulder around  $3340\text{ cm}^{-1}$  remains after 1 min evacuation at room temperature. Furthermore, in the FTIR measurements, the bands due to  $\text{NH}_3$  in gas phase are canceled out by difference spectrum. Therefore, the bands at  $3375$  (with a shoulder around

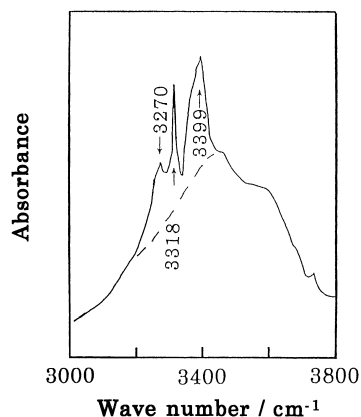


Fig. 7. IR spectra of ammonia species adsorbed on Y-form zeolite. Adsorption at  $300^\circ\text{C}$  under pressure with  $0.1\text{ kPa}$  of  $\text{NH}_3$ .

$3340\text{ cm}^{-1}$ ), about  $3310$  and  $3192\text{ cm}^{-1}$  are attributable to the symmetric stretching vibration of  $\text{NH}_3$  coordinated to ruthenium. The increase in decomposition time results in a blue shift of the stretching vibration at  $3375$  and  $3310\text{ cm}^{-1}$ . Furthermore, the evacuation at room temperature results in a red shift of their bands (Fig. 5d). The results indicate the existence of some adsorption species that have a different strength of a bond between their species and adsorption sites. The results are hence explainable in terms of a multiformity in the active sites: ammonia decomposition rapidly and mainly occurs in the more active sites, but slowly in less active ones. The bond strength between  $\text{NH}_2(\text{a})$  and the more active sites is stronger than that in the less active sites, that is, the electron density of  $\text{H}_2\text{N}\text{--Ru}$  bond with the more active sites is higher than that with the less active sites. In the more active sites, the higher density of electron in the  $\text{H}_2\text{N}\text{--Ru}$  bond may be attributable to decreasing influence of the electron density of H–N bond. This decrease gives a red shift of stretching vibration of H–N bond. The lower frequency bands due to the intermediate bonded with more active sites, thus, are observed in the initial reaction stage and at an evacuation, whereas the rather high frequency one due to the intermediate on less active sites is observed after a long reaction time. Therefore, the difference between the more active and less active sites is believed to be due to different location of ruthenium particles in the inner and on the outer surface of the zeolite.

The bands at ca. 2225, 1985, 1973, 1960, 1950 and  $1894\text{ cm}^{-1}$  were observed for the Ru-CeO<sub>2</sub>/YZ (Fig. 6), whereas these bands were not recognized for Y-form zeolite which is inactive for the decomposition. IR absorption, arising from the stretching vibration of Ru–H, shows bands in the range of  $2000\text{--}1880\text{ cm}^{-1}$ , resulting from on-top, and side-on type adsorption [42–44]. IR absorption, arising from the stretching frequency of dinitrogen molecules adsorbed on ruthenium, bands in the range of  $2240\text{--}2020\text{ cm}^{-1}$  [11,42,45]. The intensity of the band around  $2225\text{ cm}^{-1}$  decreases on evacuation at room temperature for 1 min, and the band simultaneously shifts to lower frequency. The band around  $2225\text{ cm}^{-1}$  is attributed to the stretching vibration of dinitrogen molecules formed by the decomposition of ammonia. A similar shift, resulting from the adsorption of nitrogen on the multiform active sites, has been observed for the stretching vibration of N≡N bonding with ruthenium [11,46]. The bands at 1985, 1973, 1960, 1950 and  $1894\text{ cm}^{-1}$  are attributed to the stretching frequency of Ru–H in the on-top type adsorption. The intensities of the bands increase with an increase in decomposition time (Fig. 6b and c). The evacuation at room temperature results in a decrease of the intensity of the bands due to Ru–H (Fig. 6d). The band at  $1942$  and  $1960\text{ cm}^{-1}$  remain after the evacuation. The results are explainable in terms of the same explanation of frequency shift at  $3375$  and  $3310\text{ cm}^{-1}$  as described above: ammonia decomposition rapidly occurs in the more active sites, but slowly in less active ones. The hydrogen species strongly bonded with the more active sites may give the lower frequency bands, because the adsorption ability of the active sites depends on a shift quantity from  $2000\text{ cm}^{-1}$  [42,43]. These results substantiate the proposal that the active sites in the Ru-CeO<sub>2</sub>/YZ have certain multiformity. A similar shift due to a multiformity in the active sites has been observed for the stretching vibration of Ru–H in the ruthenium catalysts [42,43].

The amount of nitrogen chemisorption was measured at  $0^\circ\text{C}$  under  $3.25\text{ kPa}$  of nitrogen and was determined to be  $1.6 \times 10^{-5}\text{ mol g-cat}^{-1}$ . Similarly, the amount of hydrogen chemisorption was measured at  $0^\circ\text{C}$  under  $1.55\text{ kPa}$  of hydrogen. The amount is determined to be  $4.2 \times 10^{-5}\text{ mol g-cat}^{-1}$  at  $0^\circ\text{C}$  even under  $1.55\text{ kPa}$  of hydrogen which is half a

pressure of nitrogen. No hydrogen is chemisorbed on the CeO<sub>2</sub>/YZ under the same conditions. On the other hand, the amount of the supported ruthenium is calculated to be  $1.8 \times 10^{-4}\text{ mol g-cat}^{-1} = 0.019/101.007$  from the chemical composition in Table 1 and an atomic mass of ruthenium. Assuming that hydrogen atom bonds with one ruthenium atom and hydrogen coverage is 100%, the number of the adsorption sites of dissociative hydrogen possesses  $46\% = (4.2 \times 10^{-5}) \times 2 \times 100/1.8 \times 10^{-4}$  of the amount of the supported ruthenium, that is, the number of surface ruthenium atoms is  $5.1 \times 10^{17}\text{ atoms g-cat}^{-1} = 4.2 \times 10^{-5} \times 2 \times 6.02/10^{23}$ . The former value, 46%, indicates that the ratio of surface Ru atoms to bulky Ru atoms is 46/54. The average size of Ru particles is calculated to be ca. 2 nm on the basis of the ratio, closest packing and atomic radius of Ru. Similarly, the number of nitrogen adsorption sites at  $0^\circ\text{C}$  under  $3.25\text{ kPa}$  of nitrogen possess  $9\% = (1.6 \times 10^{-5}) \times 100/1.8 \times 10^{-4}$  of the amount of the supported ruthenium. The difference between the amount of hydrogen- and nitrogen-adsorption is probably due to lower nitrogen coverage under the conditions. The results indicate that small particles of ruthenium are highly dispersed in the CeO<sub>2</sub>/YZ.

#### 4. Conclusion

The catalyst consisting of ruthenium and CeO<sub>2</sub> highly dispersed on Y-form zeolite have been prepared. The Ru-CeO<sub>2</sub>/YZ is highly active for NH<sub>3</sub> decomposition under the conditions at which Y-form zeolite and CeO<sub>2</sub> don't work. The decomposition rate is first order in ammonia and hydrogen has little effect on the decomposition rate below  $320^\circ\text{C}$ . The initial rate of nitrogen chemisorption on the bare surface corresponds to the decomposition rate at the same temperature. The initial chemisorption rate and decomposition one are both of the same order of magnitude,  $10^{-5}\text{ mol min}^{-1}\text{ g-cat}^{-1}$ , whereas the initial rate of hydrogen chemisorption on the bare surface is far faster than the decomposition one. The results support the decomposition mechanism involving a rate-limiting step in nitrogen desorption. The load of ruthenium particles on the CeO<sub>2</sub>/YZ makes the inhibition by hydrogen less strong. The observa-

tions are reasonably fitted by Eq. (3a) derived by substituting  $n = 1$  in Eq. (1a) or  $1 \gg K(P_{\text{NH}_3})$  for denominator term in Eq. (2a). The apparent activation energy is determined to be  $16 \text{ kcal mol}^{-1}$ . Assuming the decomposition involving a rate-limiting step in nitrogen desorption, the value ( $16 \text{ kcal mol}^{-1}$ ) is reasonable as activation energy for nitrogen desorption. The adsorption of  $\text{NH}_3$  gives the band at  $1520 \text{ cm}^{-1}$  which is attributable to the bending vibration of N–H in  $\text{NH}_2$  species. In addition, the adsorption gives the band at  $2225 \text{ cm}^{-1}$  and the bands at 1985, 1973, 1960, 1950 and  $1894 \text{ cm}^{-1}$ ; the former band is attributable to the stretching vibration of  $\text{N}=\text{N}$  bonding with ruthenium and the later ones are attributed to the stretching frequency of Ru–H in the on-top type adsorption. These results indicate that the decomposition of  $\text{NH}_3$  at  $300^\circ\text{C}$  proceeds via a generation of Ru– $\text{NH}_2$ , Ru–H and Ru– $\text{N}_2$  species. The ammonia decomposition hence occurs on the ruthenium surface. The adsorption of hydrogen and XRD data support the idea that small particles of ruthenium are highly dispersed in the Ru– $\text{CeO}_2/\text{YZ}$ .

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